PRE-OPERATIONAL CHECKLIST FOR

## Lifting tackle and operational preparedness



NAME

All the items must be checked by riggers before using lifting equipment.

Indicate whether each item is in a serviceable condition (using a tick) or not (using a cross), or mark as not applicable (NA) if the item is not fitted to your particular tackle. If you are using multiple of the same lifting tackle, ensure that they ALL meet the criteria outlined below before marking with a tick.

## PERSONAL PROTECTIVE EQUIPMENT REQUIRMENTS

Overall, hard hat, safety shoes, hand protection gloves



STEEL WIRE ROPE SLINGS	<b>√</b> ×	USED?	ID No	SWL	•	X
SWL PRESENT & LEGIBLE		NO CORE	FAILURE			
SPLICE END FERRULE HAS NO CRACKS		NO RUST				
DEAD END(S) STILL STICKING OUT		NO BROKE	EN WIRES			
NO KINKS						

CHAIN SLINGS	٧×	USED? ID No SWL	×
NO BENT / TWISTED LINKS		HOOK(S) IN PROPER CONDITION	
NO GOUGES / CHIPS / CUTS / CRACKS ON LINKS		EYE NOT WORN / CORRODED / DAMAGED	
NO WEAR ON BEARING SURFACES		THROAT NOT STRETCHED OPEN	
NO CORROSION (PITTING) / RUST		HOOK GENERALLY UNDAMAGED	
NO WELD SPLATTER / HEAT DAMAGE		MASTER LINK NOT WORN / DAMAGED	

CHAIN BLOCKS	٧×	USED? ID No SWL	YX
NO LOOSE NUTS / BOLTS / RIVETS		BRAKE MECHANISM	
HOOK IN PROPER CONDITION		FRICTION DISCS NOT WORN / GLAZED / OILY	
EYE NOT WORN / CORRODED		PAWLS NOT WORN / DAMAGED	
THROAT NOT STRETCHED OPEN		CAMS NOT WORN / DAMAGED	
CHAINS		RATCHETS NOT WORN / DAMAGED	
CLEAN; FREE OF DIRT / GRIT		WARNING & SWL LABELS PRESENT & LEGIBLE	
NO WEAR / STRETCHING / DAMAGE		LOAD CHAIN REMAINS STILL WHEN PULLED	
COLLARS, PINS, etc. UNDAMAGED		RATCHET AUDIBLY IN 'UP' POSITION	
SPROCKETS, GEARS, SHAFTS, etc. UNDAMAGED		TIMING GEAR WELL-LUBRICATED / NOT STRIPPED	
ANCHOR PINS / BOLTS UNDAMAGED			

WEBBING SLINGS	<b>√</b> ×	USED? ID No SWL	X
SWL MARKED & LEGIBLE		NO WORN / BROKEN STITCHING	
EYES / FITTINGS NOT WORN		NO WEAR FROM ABRASION / SCRATCHING	
FITTINGS NOT BENT / TWISTED / CORRODED		NO HEAT CHARRING / BURNS	
NO FRAYED / TORN WEBBING		NO COLOUR FADING (UV DAMAGE)	
NO CUTS / HOLES, ESPECIALLY ALONG EDGES			

## **Continued overleaf**

CHACKIES	✓¥ USED? ID No SWL
SHACKLES SHACKLE & PIN FREE OF CRACKS	SWL SWL SWL SWL
NO WEAR IN CRADLE	CORRECT PIN FITTED
NO WEAR / FLAT SPOTS ON PIN THREAD & BODY	NO ARC DAMAGE
PIN NOT DISTORTED / WORN	NO NICKS / GOUGES / CORROSION (PITTING)
SHACKLE BODY ALIGNED	NO CHEMICAL DAMAGE
EYEBOLTS	✓x USED? ID No SWL
SWL PRESENT & LEGIBLE	SHANK IS STRAIGHT
EYE NOT WORN	THREADS CORRECT & UNDAMAGED
EYE NOT BENT / DISTORTED	RECEIVING HOLES CLEAN & THREADS CORRECT
EYE NOT ELONGATED (OVAL-SHAPED)	
OTHER LIFTING EQUIPMENT	✓¥ USED? ID No SWL
SWL PRESENT & LEGIBLE	BOLTS & PINS PRESENT & TIED
SAFETY LOCK UNDAMAGED & FUNCTIONAL	SWIVEL PARTS HAVE NO WEAR
JAWS HAVE NO BROKEN TEETH	SWIVEL PARTS HAVE NO WEAR
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## Never rush an inspection. Remember: your reputation is on the line!

Never use equipment you're not trained to operate Contact us at +27 (0) 12 661 6721 or visit us at www.hretd.co.za for quality in-service training